



Heavy Gauge Stamping

Working with carbon, low carbon, stainless, coated, high strength, galvanealed steel, aluminum, and other specialty metals, Armor Metalstamp provides heavy gauge stamping for various industries.

Our facility features presses with up to a 1500-ton press rating and manufactures metal parts with materials ranging up to .625" in thickness, with traceability of materials throughout the manufacturing process.

Armor Metalstamp specializes in progressive and multi-operational dies to accommodate your heavy gauge production needs. We have in-house die design and build capability using CAD and CNC machines.

Specifications

Production Method: Progressive Die Transfer	Single Hit	Part Material Thickness: 0.020 " to .625 "	
Production Capabilities: High Strength First Operation Blanks	Heavy Gauge	Tolerance: + 0.002"	
Stamping Features: Blanking Countersunk Embossed In Die Fastener	Deep Draw Coining Shape Critical Extrusions	Production Volume: High Volume Long Run Low Volume Prototype to Production	Large Scale Production Small Run
Press Range: 45 Presses 100 tons to 1500 tons		Materials: Carbon Steel Low Carbon Steel Stainless Steel Coated Steel	High Strength Steel Galvanealed Steel Aluminum Other Specialty Metals
Part Length: Up to 36"		Additional Services Provided: Assembly Deburring Heat Treating Tapping Design	Washing Coating Plating Welding Consulting
Part Width: Up to 72"			

Contact us today

24545 State Road 23 South | South Bend, IN 46614
574-232-5997 | Sales@ArmorContract.com

www.ArmorMetalstamp.com

