



Working with carbon, low carbon, stainless, coated, high strength, galvanealed steel, aluminum, and other specialty metals, Armor Metalstamp provides light gauge stamping for various industries.

Our facility manufactures metal parts with materials ranging from .020" to .25" in thickness, with traceability of materials throughout the manufacturing process. We are leaders in high-volume fastener and washer stamping.

Armor Metalstamp specializes in blank, pierce, compound, and progressive dies to accommodate your light gauge production needs. We have in-house die design and build capability using CAD and CNC machines.

Specifications

General Capabilities Contract Manufacturing Bulk Custom	Prototype Production	Production Volume High Volume Low Volume Large Scale Production	Long Run Prototype to Production Short Run
Production Method: Progressive Die Single Hit	Transfer	Materials Carbon Steel Coated Steel Aluminum Stainless Steel	High Strength Steel Galvanealed Steel Low Carbon Steel Other specialty metals
Stamping Features: Blanking Embossed Deep Draw Shape Critical	Countersunk In Die Fastener Coining Extrusions	Industry Standards ISO 9001:2015	
Part Length Up to 36"		Additional Services Provided Assembly Heat Treatment Design Coating Welding	Deburring Tapping Washing Plating Consulting
Part Width Up to 72"		File Formats AutoCAD (DWG,DWZ) IGES – Initial Graphics Exchange Specifications ANSI file format	PDF
Part Material Thickness .020" to .25"			
Tolerance +-0.0002"			

Contact us today

24545 State Road 23 South | South Bend, IN 46614
 574-232-5997 | Sales@ArmorContract.com

www.ArmorMetalstamp.com

